



NOVAMIG 322 E – 402 E

MIG - INVERTER of last generation



The series of Power Sources **NOVAMIG 322 - 402 E** are the answer to all request in the MIG welding field. Are the latest Power Sources of inverters with a continuous adjustment of the inductance and a regulation of the arc having characteristics comparable to the commutator power sources.

These generators differ respect previous models for the electronic mode select AIR / H2O directly from the wire feeder.

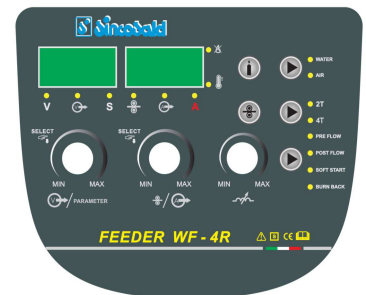
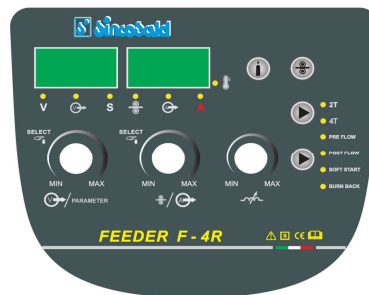
Thanks to the adjustable BURN BACK as possible act on the regulation of the slope down.

Are equipped with an electronic wire feeder 4 rollers and an extension cable 4, 8 or 12 standard meters.

- Inverter technology
- Tested to 550 V Production
- energy savings
- Adjustable electronic inductance
- 2/4 T Selector
- Digital Display Ampere - Volt
- GAS Test
- Wire power Button
- Ajustable BURN BACK

Applications

Metal Industry in general
Buildings
Constructions
Petrol Industry
Military industry
Food industry
Earthmoving industry
Sheet metal working



Accessories		Technical data		
		NOVAMIG 322E	NOVAMIG 402E	
Ground cable 35 mm ² Mt. 4.0	3.610.110	3ph feeding	400 V	400 V
Ground cable 50 mm ² Mt. 4.0	3.610.115	Fuse	32 A	32 A
Torch MIG/MAG AS26 Mt.3	2.500.003	MAX absorption	23 A	27 A
Torch MIG/MAG AS26 Mt.4	2.500.004	Noise	< 70 dB	< 70 dB
Torch MIG/MAG AS30 Mt.3	2.505.003	MAX power	11 KW	16 KW
Torch MIG/MAG AS30 Mt.4	2.505.004	Duty cycle 100%	200 A	255 A
Torch MIG/MAG WS35 Mt.3	2.550.004	Duty cycle 60%	260 A	350 A
Torch MIG/MAG WS35 Mt.4	2.550.004	Duty cycle 40%	315 A	400 A
Torch MIG/MAG WS40 Mt.3	2.555.003	Open circuit voltage	53 V	60 V
Torch MIG/MAG WS40 Mt.4	2.555.004	Adjustment	50 - 315 A	50 - 400 A
Torch SINCOMIG 25 Mt.3	8.510.003	CE	EN 60974-1 - 5 - 10	EN 60974-1 - 5 - 10
Torch SINCOMIG 25 Mt.4	8.510.004	Application Class	H	H
Torch SINCOMIG 36 Mt.4	8.520.400	Insulating Class	H	H
Torch SINCOMIG 36 Mt.5	8.520.500	Potection Class	IP23	IP23
Torch SINCOMIG 500 Mt.4	8.530.400	Cooling unit	AF	AF
Torch SINCOMIG 500 Mt.5	8.530.500	Working temperature	- 10 + 40 ° C	- 10 + 40 ° C
Gas reducer ARGON	5.790.913	Wire Diameter		
		Steel	0.6 - 1 mm	0.6 - 1.2 mm
		Stainless Steel	0.8 - 1 mm	0.8 - 1.2 mm
		Alluminium	1 - 1.2 mm	1 - 1.2 mm
		weight, Kg	20	23
		Wire speed	2 - 20 Mt./min	2 - 20 Mt./min
		Coil	16 Kg	16 Kg
		Dimensions, mm (L x B x H)	555 x 240 x 445	555 x 240 x 445

ITEMS

POWER SOURCE NOVAMIG 322 E	M.001.168
POWER SOURCE NOVAMIG 402 E	M.001.169
TROLLEY TOTEM JUNIOR AIR .	K.003.029
TROLLEY TOTEM JUNIOR + G.R.Z.	K.003.027



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