

### 3 Station Overview

Stations-Übersicht

**Station 7 Neef (50Hz)**

Netzwerkadresse: 7

●
Kommunikation Alarm
OK

●
Kommunikation Netzwerk
Fehler

●
Kommunikation Station
Fehler

Station			Status							Schweißungen		
Nr.	Bezeichnung	Adr.	Verbindung	Protokoll	Einrichten	Verriegelt	Meldung	Stepper	Untersch.	Erfabt	Gut	Fehlerhaft
1	Station1	1	Keine	-	-	-	-	-	-	-	-	-
2	Station1MF	1	OK	HW	Nein	Nein	Ja	OK	Ja	0	0	0
3	Station 3	3	Keine	-	-	-	-	-	-	-	-	-
4	Station5	5	Keine	-	-	-	-	-	-	-	-	-
5	Station 6	6	Keine	-	-	-	-	-	-	-	-	-
6	Station 7 Neef (50Hz)	7	Fehler	-	-	-	-	-	-	0	0	0
7	Station 8 Neef Magna(MF)	8	Keine	-	-	-	-	-	-	-	-	-
8	Station 9 Magna	9	Keine	-	-	-	-	-	-	-	-	-
9	Station_11	11	Keine	-	-	-	-	-	-	-	-	-
10	Station_12	12	Keine	-	-	-	-	-	-	-	-	-
11	Station 20 MF	20	Keine	-	-	-	-	-	-	-	-	-
12	Neef	14	Keine	-	-	-	-	-	-	-	-	-
13	MF_Parameter	2	Keine	-	-	-	-	-	-	-	-	-
14	test	1	Keine	-	-	-	-	-	-	-	-	-

**Station 7 Neef (50Hz)** ▲ ▼

F1	Station bearbeiten	F2	Programm bearbeiten	F3	Installation bearbeiten	F4	Auswertung Schweißungen	F5	Protokoll Summe anzeigen	F6	Schlüssel-schalter	F7	Zähler zurücksetzen	F8	Alle Stationen trennen	F9	Station trennen	F10	zurück
----	--------------------	----	---------------------	----	-------------------------	----	-------------------------	----	--------------------------	----	--------------------	----	---------------------	----	------------------------	----	-----------------	-----	--------

In this image, all of the available welding stations are listed in lines. Information is available on the status of the welding current control and the number of welds recorded, per welding station. Here the individual stations can be connected to and/or separated from the allocated MEGA. All of the operations that require communication with the control system are only possible if there is a connection. Otherwise an error message will be output.

The selection of a station is done with the keys <Arrow key up >, <Arrow key down> and/or by a single click with the mouse. The functions allocated to the function keys <F1> to <F7>, refer to the selected station (blue bar).

**Functions that can be accessed via function keys:**

Function key	Function
F1	Processing of a single station
F2	Processing of a program
F3	Processing of the set-up
F4	Evaluation of the welds
F5	Display of the summary reports
F6	Processing key-operated switches of the controls
F7	Processing counter readings in the controls
F8	Disconnecting all stations from the welding current controls
F9	Connect individual station to or disconnect individual station from welding controls
F10	Leave image

The functions that can be accessed via the function keys are described elsewhere in this document.