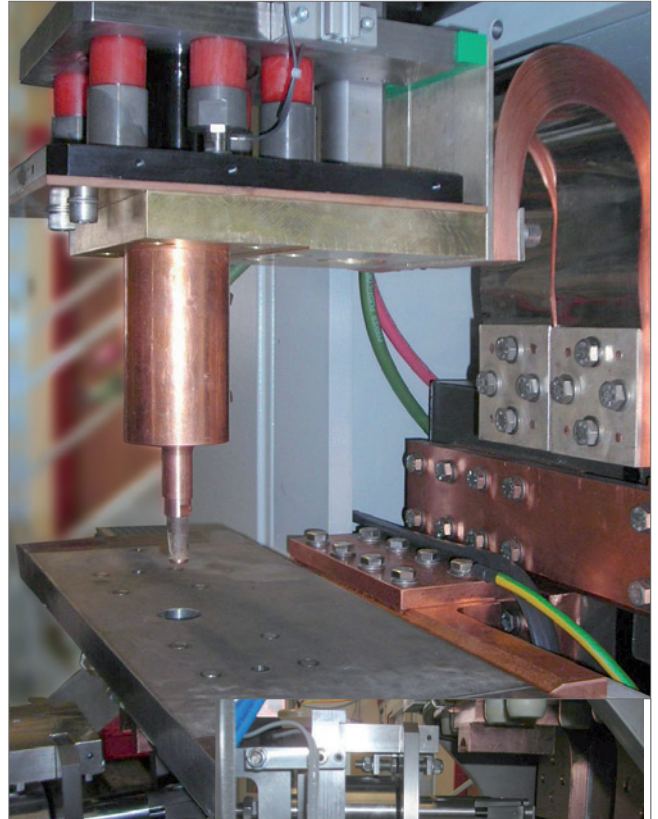


CD welding system with 3-station rotating table



The task:

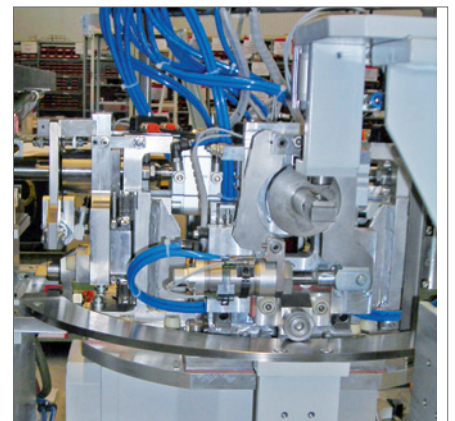
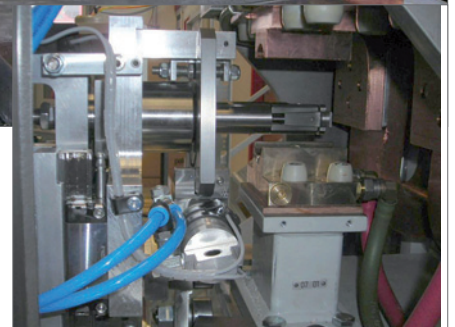
Welding on of the ignition chamber on to the combustion chamber pipe. Seal-welding. No component heating because of fuel in the immediate vicinity of the weld seam.

The conntronic solution:

CD welding system with 3-station rotating table and welding tools. Automated parts supply and removal. Clamping device for current transmission.

Technical data of the system:

Space requirement WxDxH:	1750x2250x3100 mm
System cycle time:	6.0 s
CD cylinder:	Pneumatic stroke 200 mm
Electrode force:	30 kN at 6 bar



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Solutions for welding machines design

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